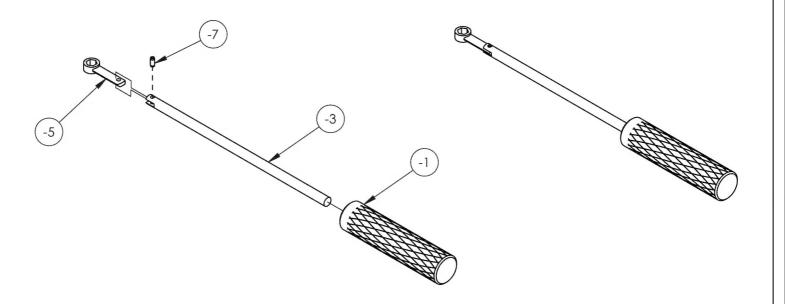
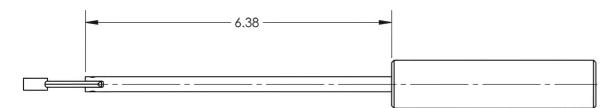
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٦		revisions				
	REV	DESCRIPTION	DATE	INITIAL	APPROVED	
	Α	CORRECTED TITLE WAS ROTOR BRAKE TOOLS, IS RATCHET WRENCH1 CH'D MATERIAL CALLOUT WAS ALUMINUM IS 60613 ADDED BLACK OXIDE FINISH5 CH'D B/O INFO WAS 7/16 IS 5/16, WAS #6TZY1 IS #22DH71	5/8/2014	JAG	RJC	





NOTE: THREAD -3 INTO -1 USING LOCKTITE. COMPONENT OF KIT RBW109-3401-70-115

## RED BARN MACHINE

RATCHET WRENCH

DWG NO.

RBW109-3401-70-105

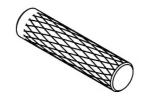
	MAT'L	DRAWN BY:	GILBERT	
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED	D Weil	
	.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT		
_	.XX ± .01 ANGLES ±.5°	FINISH		
_	1. BREAK ALL SHARP EDGES .015 x 45°	SPEC		
	OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER	US	SED ON MODEL	
	PLATING		AW119	
	SCALE 1:2 DATE 11/	14/2011	SHEET 1 OF 4	

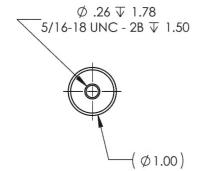
REV

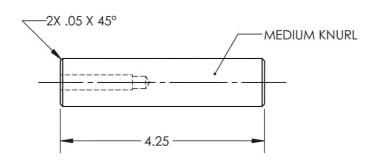
ASSY QTY	ASSY QTY	SSY B/O Part # UNIT QTY Description		Material	B/O INFORMATION OR SPECIFICATIONS			
			-1	1	HANDLE	6061	Ø1 X 4-4-3/8	2
			-3	1	ROD	1018	Ø5/16 X 8	3
			-5	1	RATCHETING WRENCH	STEEL	5/16 12PT PROTO GRAINGER #22DH71 (MODIFIED)	4
		B/O	-7	1	SPRING PIN	STEEL	1/8 X 5/16 MCMASTER-CARR #90692A691	1

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REVISIONS							
REV	DESCRIPTION	DATE	INITIAL	APPROVED			
Α	-1 CH'D MATERIAL CALLOUT, WAS ALUMINUM IS 6061.	5/9/2014	JAG	RJC			

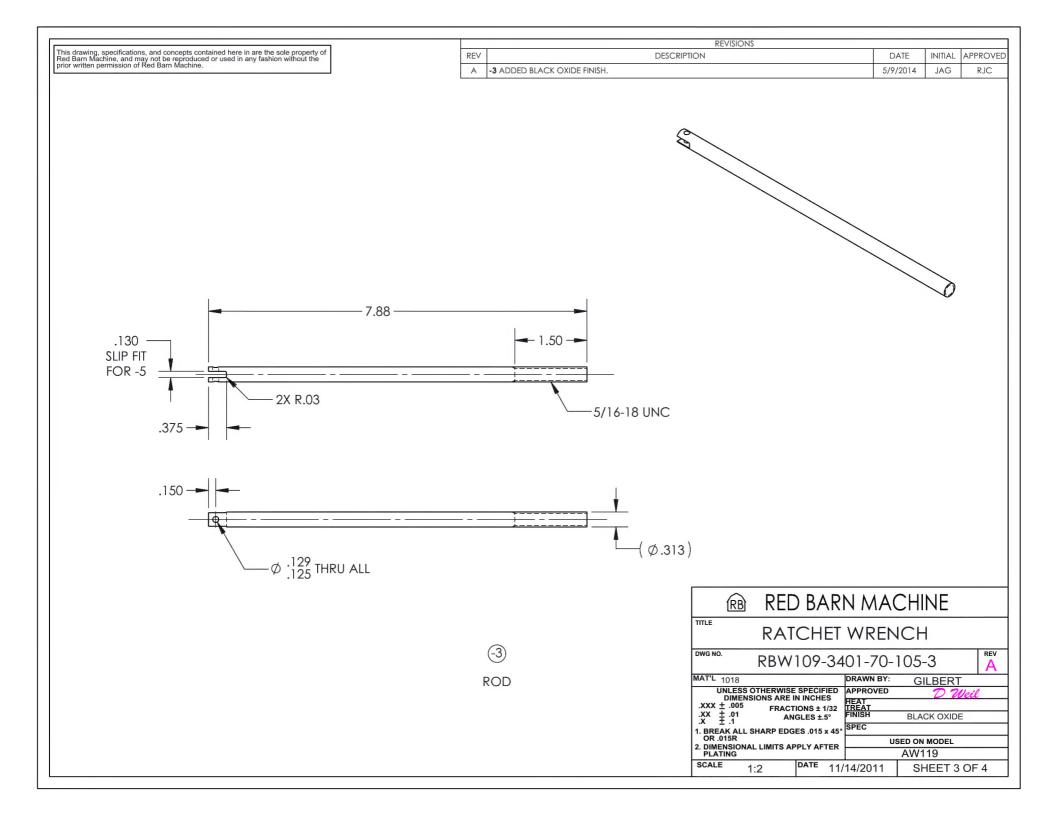






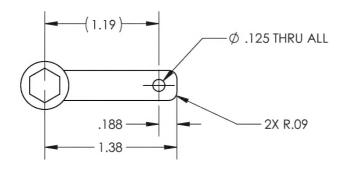
(-1) HANDLE

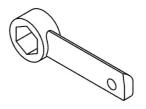
® RED BARN MACHINE							
RATCHET WRENCH							
DWG NO. RBW	RBW109-3401-70-105-1						
MAT'L 6061 DRAWN BY: GILBERT							
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES  .XXX ± .005 FRACTIONS ± 1/32 ITREAT  ITREAT							
						.XX ± .01 AN	CLEAR ANODIZE
1. BREAK ALL SHARP EDGES .015 x 45° SPEC MIL-A-8625F, TYPE II,							
OR .015R 2. DIMENSIONAL LIMITS AI	DDI V AETED	USED ON MODEL					
PLATING PLATING	FFLIAFIER	AW119					
SCALE 1:2	DATE 11/	14/2011	SHEET 2 OF	4			

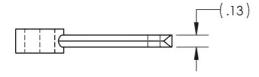


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REV DESCRIPTION	DATE	INITIAL	APPROVED







NOTE: MODIFY WRENCH AS SHOWN.

RE	RE[	) BA	۱R	N MAC	CHINE	
TITLE	RA1	СН	ΕT	WREN	ICH	
DWG NO.	RBW	109-	34	01-70-	105-5	A
MAT'L STEE	L			DRAWN BY:	GILBERT	
	S OTHERWIS			APPROVED	D Weil	e
.XXX ± .00	E	TIONS ±		HEAT TREAT		
.XX ± .01		IGLES ±.		FINISH		
1. BREAK AI	L SHARP EDG	SES .015	x 45°	SPEC		
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING			USED ON MODEL			
			AW119			
SCALE	1:1	DATE	11/	14/2011	SHEET 4 OF	4

(-5)

RATCHETING WRENCH